

## HORIZONTAL & VERTICAL XYZS AUTO-FEEDING MILLING MACHINE



MODEL		ZX6350ZA	X6332B
Spindle taper		ISO40	ISO40
Distance form vertical spindle nose to table		90-370mm	150-490mm
Distance form horizontal spindle nose to table		0-280mm	0-350mm
Distance from spindle to guide-way of column		200-550mm	200-550mm
Range of spindle speed		60-1500r.p.m (vertical) 8steps 40-1300r.p.m (horizontal) 12steps	78-6980r.p.m (vertical) 20steps 60-1350r.p.m (horizontal) 12steps
Vertical quill travel		120mm	150mm
Feed of quill		0.08, 0.12, 0.25mm/r 3steps	0.04, 0.08, 0.13mm/r 3steps
Max.drilling capacity		φ12 mm (cast) φ 8 mm (steel)	φ 9.5mm (steel)
Table size(mm)		1250x320	1250x320
Table travel	Horizontal	600mm	600mm
	Cross	300mm	300mm
	Vertical	280mm	350mm
Distance from spindle axis to arm		170mm	190mm
Range of longitudinal,cross travel		(8 steps) 30-740mm/min (Rapid-feed) 1080mm/min	(8 steps) 30-740mm/min (Rapid-feed) 1080mm/min
Z speed of table		560mm/min	560mm/min
T-slot of table(number-width-length)		3-14-70	3-14-70
Main motor		1.5Kw (vertical) 2.2Kw (horizontal)	3.7kw (vertical) 2.2Kw (horizontal)
Motor for rapid device of table(X,Y)		750W	750W
Motor for vertical device of table(Z)		750W	750W
Overall dimension		1700mmx1480mmx2150mm	1700mmx1520mmx2260mm
N.W.		1450Kg	1550Kg

**SHANDONG LUNAN MACHINE TOOL CO.,LTD.**