

MACHINING	
Max. swing diameter over bed	Φ360mm
Max. swing diameter over carriage	Φ215mm
Max. swing in gap	Φ508mm
Width of bed	186mm
Max. workpiece length	1000mm
SPINDLE	
Taper of spindle bore	M.T.No.5
Diameter of spindle hole	Φ38mm
Number of speed	8 steps
Spindle speed	70-2000rpm
Spindle nose	D4
THREAD & FEEDING	
Metric pitch threads	0.45°10mm/28
Whitworth pitch threads	40°2-1/4 T.P.I/20
Range of longitudinal feeds	0.0013~0.0173*/r(0.026~0.348mm/r)
Range of cross feeds	0.0005~0.0059*/r(0.007~0.094mm/r)
TAILSTOCK	
Taper of bore	M.T.No.3
Max.traverse	95mm
OTHER	
Power of main motor	1.5kw
Overall dimensions(Lx Wx H)	1930X740x1240mm
Net weight	510kg